MATERIAL SAFETY DATA SHEET





SECTION I: MATERIAL IDENTIFICATION

Trade/Material Name: Calendered, resin/rubber and resinoid abrasive cutting wheels

SECTION II: HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

Products may contain any of the following ingredients:

CHEMICAL IDENTITY	CAS NO.	<u>PERCENT</u>	ACGIH TLV	<u>CARCINOGENIC</u>
Aluminum Oxide	1344-28-1	<95%	10 mg/m3	N
Silicon Carbide	409-21-2	<95%	10 mg/m3	N
Zirconium Oxide	7440-67-2	<90%	5 mg/m3	N
Cured Phenolic Resin		<20%	10 mg/m3	N
Calcium Oxide	1305-78-8	<10%	2 mg/m3	N
Fibrous Glass		<20%	10 mg/m3	N
Iron Disulphide	12068-85-8	<20%	2 mg/m3	N
Depolymerized Rubber	78-79-5	15%	none	N
Sulphur	7704-34-9	15%	10 mg/m3	N
Potassium Fluoborate	14075-53-7	10%	2.5 mg/m3	N
Iron Oxide	1309-38-2	<20%	5 mg/m3	N
Kryolith	15096-52-3	<20%	2.5 mg/m3	N
Dixie Clay	1332-58-7	<35%	none	N
Calcium Sulphate	7778-18-9	<15%	10 mg/m3	N
Red Iron Oxide	1309-37-1	<20%	5 mg/m3	N
Natural Rubber		<35%	none	N
Synthetic Rubber		<35%	none	N

National Paint and Coatings Association Hazardous Material Identification System

Health Hazard - O - Minimal Flammability Hazard - O - Minimal

Reactivity - O - Minimal

Personal Protection - E - Safety Glasses, Gloves, Dust Respirator

SECTION III: PHYSICAL/CHEMICAL CHARACTERISTICS

Boiling Point:noneVapor Pressure:noneVapor Density:noneSpecific Gravity:2.0 - 5.0Melting Point:noneEvaporation Rate:none

Solubility in Water: none Appearance and Odor: Gray, brown, reddish brown, black May give off rubber odor in use

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SECTION IV: FIRE AND EXPLOSION DATA

Flash Point: none

Extinguishing Media: will not burn

Special Fire Fighting Procedures: none Unusual Fire and Explosion Hazards: none

SECTION V: REACTIVITY DATA

Stability: Stable

Conditions to Avoid: Overspeed and unsafe use practices

Hazardous Polymerization: Does not occur

Hazardous Decomposition: Dusts are generated by use. Use of coolant may produce other

decomposition products

SECTION VI: HEALTH HAZARD DATA

Inhalation: Prolonged exposure to grinding dust may cause respiratory problems or aggravate

existing conditions

Ingestion: No known adverse effects

Skin: Excessive contact with dust may cause skin irritation. Wash affected areas with soap and

water and obtain medical assistance

Eyes: Dusts generated during grinding may irritate eyes. Flush with large quantities of water

and obtain medical assistance

Other: Cutting operations may generate high noise levels. Sufficient ear protection should be

sought if this condition exists.

SECTION VII: PRECAUTIONS FOR SAFE HANDLING AND USE

Spills: Use normal cleanup procedures. No special precautions required

Waste Disposal: Landfill in accordance with local, state and federal regulations

Handling & Storage: Refer to ANSI Code B7.1

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SECTION VIII: SPECIAL PRECAUTIONS

Respirator Protection: Approved dust respirators recommended if TLV is exceeded

Ventilation: Local exhaust ventilation is necessary to keep dust levels below TLV

Protective Gloves: As desired

Eye Protection: Goggles or safety glasses with side shields are recommended

Hearing Protection: As needed

Other Precautions: Maintain good hygienic practices